



Table 39

INSIDE DIAMETER TOLERANCES

For inside diameter of extruded closed-cellular rubber tubings.

RMA Class	1	2	3
RMA Drawing Designation	BET 1	BET 2	BET 3
Millimeters (Metric)	Tolerance (All plus, no minus)		
Above - Included			
0 - 12.5	+ 1.6	+ 1.6	+ 3.2
12.5 - 25.0	2.5	3.2	6.3
25.0 - 50.0	5.0	6.3	10.0
50.0 - 100.0	6.3	10.0	12.5
100.0	10.0	12.5	16.0
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RMA Class	1	2	3
RMA Drawing Designation	BET 1	BET 2	BET 3
Inches	Tolerance (All plus, no minus)		
Above - Included			
0 - .50	+ .063	+ .063	+ .125
.50 - 1.0	0.100	0.125	0.250
1.0 - 2.0	0.200	0.250	0.400
2.0 - 4.0	0.250	0.400	0.500
4.0	0.400	0.500	0.630